



JACK ARNOLD
UK LTD

METHODOLOGY WINDOW OVERHAULS

Preparation and Painting

- Remove defective loose/detached/flaking existing paint by rubbing down with abrasive sand papers (120 wet and dry).
- Clean bronze handles, hinges and all bronze ironmongery with 180 sandpaper and wire brushes.
- For wooden beading and metal frames where cracks and holes are showing (such as exceeding small holes, where nails have been driven in below the surface) apply a multipurpose filler using a metal scraper.
- Sand down area where the multipurpose filler has been applied.
- Apply putty by means of a silicone gun between glass and frame to seal from condensation.
- One coat of primer applied by 1.5-inch brush (professional white undercoat from Johnstones) is then applied to the complete window frame.
- Two coats of topcoat using a 1.5inch brush (RAL 9010 from Johnstones) is then applied to the window frame.
- Proprietary cleaner is then used to clean window and leave in full working order.

Overhaul

- Finish metal frame where required using electric grinder.
- Clear drainage hole with small rod / alternatively drill a new drainage hole.
- Lubricate all hinges with WD40.
- Tightening all screws on handles.
- Screw shut the window with 20mm stainless steel screws where required.

Glazing

- Replace all broken glass and non-original with 4mm transparent glass.
- Removing all window beading using a screwdriver and chisel (if applicable)
- Apply window film to broken glass.
- Extracting the glass intact.

- Removing the glass for site and placing in appropriate waste bin.
- Chisel all glazing compound from the frame.
- Glazing putty is then applied using a silicone gun to the frame smoothly in strips. If applicable a sealant finishing tool is used to smooth out the silicone.
- Place the 4mm transparent glass into position.
- Install new wooden beading (8mm x 20mm).
- Bronze screws are used in the wooden beading to ensure glazing is kept in place.
- Seal the cavity between the glass and beading with white putty.