

INTEGRATED MANAGEMENT SYSTEM

RISK ASSESSMENT – CFA PILING



CFA Piling Risk Assessment – to be read in conjunction with WPP for methodology.

Scope of contents			Completed by name – Mark Hardy	Signature –	Date – 22/07/2026
Risk assessment for CFA piling to accompany CP Project WPP			Approved by Name – Shaun Prill	Signature	Date – 22/07/2026
Risk Assessment No. CFA RA01	Review Date: 22/07/2026	Revision No. 1			
Persons Exposed (circle as applicable)	Employees: Yes / No @5	Other Workers: Yes @5	Public/Visitors: Yes	Vulnerable Persons: Yes – young persons on site	Total Number at Risk: upto 10

Severity	5	5	10	15	20	25
	4	4	8	12	16	20
	3	3	6	9	12	15
	2	2	4	6	8	10
	1	1	2	3	4	5
		1	2	3	4	5

Likelihood

Likelihood

Rating 1 = Very unlikely
 Rating 2 = Unlikely
 Rating 3 = Likely
 Rating 4 = Very likely
 Rating 5 = Almost certain

Severity

Rating 1 = No injury, Minor environmental incident e.g. spill contained on site
 Rating 2 = Minor injury or illness,
 Rating 3 = “7 day” injury or illness, significant spill, pollution off site
 Rating 4 = Major injury or illness
 Rating 5 = Fatality, disabling injury, major environmental impact

Risk = Likelihood x Severity



Acceptable



Further review



Unacceptable Risk

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number	HAZARD	1	2	3	4	5	6	7	8	9
		Factors of Harm		Risk Multiple of columns 1 × 2	CONTROL MEASURES	Factors of Harm		Residual risk Multiple of columns 5 × 6	Control measures implemented by (name)	Control Frequency Rate
		Likelihood	Severity			Likelihood	Severity			
Competency of personnel on site										
1	Failure to operate equipment in a safe manner. Lack of knowledge Lack of competency Poor positioning Lack of awareness Contact with plant	4	5	20	- All plant operators will be competent prior to operating the equipment without supervision. This will be following training and undertaking the CPCS test for the role of attaining a red trained operator’s card. - Where training is available, people will attend the training such as tracked 360 excavator training. A58A/A59A or NPORS equivalent. - Where training is not available adherence to the company’s training procedure will be followed. Potential inexperienced trainees shall be issued a training pack 20 days for piling rig attendant / pump operator and receive mentorship by a blue card competent operator for those 20 days before internal assessment, increase training days or organize a CPCS test or NPORS equivalent. Once test has been taken and passed the mentorship can be relaxed to standard supervision – maximum 5 persons to 1 supervisor. - Refer to training procedure for full requirements.	1	5	5	Project manager Site supervisor Yard manager/ labor allocation.	Daily
2	Injury to non-plant operators.	4	5	20	- All non-plant operators joining Cannon Piling will undertake at least 2 weeks’ probation in the yard before site placement. - All individuals will undertake mandatory online awareness training for occupational health hazards.	1	5	5	Project manager Site supervisor Yard manager/ labor allocation.	Daily

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					- All sites will provide an induction on the first day to ensure all persons attending are made aware of site-specific risks, emergency arrangements, permit to work systems in place, areas of segregation on site, Traffic management plan details. - Any person who has not yet reached the age of 18 shall undergo a personal risk assessment, the principal contractor shall be notified of young person and supplied the YPRA.					
Climbing onto and off piling rigs										
3	Slipping off steps / tracks	3	3	9	- Rig operators must complete daily checks, including step inspections, and record them on the Friday pack. - Before using rig steps, ensure they are sound, free from mud, debris and ice, and remove any debris from boots. - When stepping off the rig ensure ground is firm and level, if in doubt retain grip of the piling rig handrail / running board to ensure any slipping is controlled (wintertime / heavy rain) - Do not store tools on steps. Use fixed handholds on the rig where needed when climbing onto the tracks. - Do not climb onto the rear of the rig unless handrails are in place. - If mast access is required, use an MEWP or equivalent WAH equipment that has a task briefing.	1	3	3	Rig operator/ any person wishing to climb onto rig	Daily
4	Complacency	3	3	9	- Anyone climbing on rigs must remain vigilant and always concentrate. - Supervisors to carry out daily visual checks highlighting any specific hazards	1	3	3		

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5	Poor Weather conditions	3	3	9	Extra care must be taken during heavy wind or rain. Snow must be brushed off prior to climbing. Use deicer or something equally effective to thaw out any ice when required. Boots must be kicked against tracks prior to climbing.	1	3	3	Rig operator	Daily
6	Storage of tools on steps	3	3	9	Ensure that no tools, auger bungs or equipment are left on the steps	1	3	3	Rig operator	Daily
7	Unable to climb into rig due to shape, size, posture, fitness level.	2	3	6	- Cannon Piling will ensure that anyone required to climb onto any piling rig is in good physical health. - The supervisor must ensure that everyone is capable of climbing into the Cab of the Piling Rig when it is set to its maximum footprint. - The company has a program for carrying out regular health surveillance.	1	3	3	Rig operator / supervisor	Daily

Welding operation (removed) - refer to TB103 Welding, cutting and burning operations.

Crane works (removed) – refer to crane lift plan.

Pile testing (removed)– refer to TB119 Integrity testing of piles

General site controls (removed)– refer to TB100 General site activities

Rigging and derigging piling rigs – also refer to individual Task Briefings

8	Inadequate piling platform causing plant to topple	3	5	15	- platform certificate before work starts - Principal contractor reinspection/sign-off after disturbance or within 7 days - platform extending at 2m beyond pile positions - extra consideration near boundaries or hoardings, ensure adequate TW design in place. - Plate testing to platform prior to works	1	5	5	Rig operator / supervisor	Daily
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					proceeding at a rate of 1 test per 400m ² minimum to justify bearing capacity.					
9	Ropes falling from track when rigging.	3	5	15	Ropes to be strapped into channel on mast when machine is being de-rigged to prevent the need for worker to work at height.	1	5	5	Rig operator / supervisor	Daily
10	Failure of piling rig.	3	5	15	- All Piling rigs / Plant on site must be within their current LOLER inspection, the certificate must be provided with the machine. - The rig operator and supervisor must inspect the machine on delivery and ensure the rig is within its current periodic examinations, guarding is legally compliant and machine is in safe working condition. - Any defects must be reported immediately to the plant manager so they can be rectified in a timely manner. - Operator is to inspect the machine daily and record on the weekly plant inspection section on the Friday pack - Exclusion zones must be provided and enforced by the Cannon Piling supervisor.	1	5	5	Rig operator / supervisor	Daily
Mobilisation onto site										
11	Collision with worker or equipment	3	5	15	- Project Manager / engineer to request dedicated piling area with segregation before commencement on site. - Movement of piling rig to be controlled by a trained CPCS A74 rig attendant with CPCS A40A slinger/signaler CPCS card.	1	5	5	Rig operator / supervisor	Daily

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					- All rigs must be fitted with rear view mirrors and reversing camera's movement to be controlled by a trained piling rig attendant. - No one must be allowed to be close enough to the piling rig which will enable contact. - All operatives must approach the machine within the view of the plant operator.					
12	contact with overhead power line.	3	5	15	Construction Manager/ Supervisor to confirm on permit to dig that overhead lines do not affect the rig or to arrange for the correct required improvements to be implemented before the work continues or commences in line with GS6 and asset owners' requirements.	1	5	5	Rig operator / supervisor	Daily
13	Inadequate piling platform	3	5	15	- Platform must be installed as per temporary works design. - Principal contractor to ensure working platform certificate (permit to load) is issued to Cannon piling. - Plate testing to platform prior to works proceeding at a rate of 1 test per 400m² minimum to justify bearing capacity. - FPS Working Platform certificate to be completed to confirm that platform is adequate before work commences. - Platform must be reinspected and signed off by the principal contractor whenever the platform has been disturbed, or at intervals not exceeding 7 days. - Platform to extend at least 2 metres beyond pile positions. - Extra consideration to be given when working adjacent to site boundaries or hoardings.	1	5	5	Rig operator / supervisor	Daily

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Connecting the auger flights to the piling rig - For work at Heights refer to TB107 use of MEWP or TB739 Use of Bosuns chair

14	Entrapment or nipping by auger	3	3	9	- IPAF trained Person in basket who is making the connection shall not hold the flights until the flight being lowered is just above the previous augers socket to assist in alignment, keeping hands on auger flite well above auger connection. - When inserting pins ensure they are just located in the auger socket, once done ensure hands are out of the way. - All limbs must be kept well away from the augers until fully lowered to its final position. - When re-driving the pins with force ensure hands are out of the way. Use of finger saver is advised. - All lifting operations shall be covered by a lift plan for the equipment being used. - Trained slinger signaler A40A to sling all loads.	1	3	3	Piling rig attendant / supervisor	daily
15	Auger falling	3	5	15	- During installation of augers the team will ensure the auger is left attached to lifting equipment until the hex drive is fully engaged and auger pins installed. - During removal of augers the lifting equipment that will lift and carry auger away will be fitted before auger pin removal begins. - Refer to lifting equipment lift plan for further rigging detail. - Trained slinger signaler A40A to sling all loads.	1	5	5	Piling rig attendant / supervisor	daily
16	Dropping hammer & punch during WAH.	4	5	20	- During auger pin fitting and removal, the team will tether the tooling to prevent hammer and punch falling. - During installation or removal of auger the authorized persons will remain at least 5 metres from the auger. - Unauthorized people will be completely prohibited from entering the area. If they do pause operation and ask them to leave before continuing.	1	5	5	Piling rig attendant / supervisor	daily

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Piling rig operation

17	Contact with underground services	4	5	20	- Permit to break ground must be completed and issued by the principal contractor before any work commences. - Service drawings to be issued and stapled to permit, ideally services overlayed onto pile positions by the principal contractor to provide best assessment of service avoidance. - Services avoidance details to be included in the permit to break ground by the principal contractor including any GPR, CAT & Genny scanning by competent individuals prior to ground disturbance / platform installation. - When working in closer proximity to services, the principal contractor must pinpoint service location with trial holes. A safe methodology to prevent contact must be developed by the principal contractor before breaking ground / piling commences on the pile positions if within specified distance as stated in permit.	1	5	5	Principal contractor / Rig operator / supervisor	daily
18	Entanglement with auger / rotating stock	3	5	15	- All site staff must wear Hi Visibility clothing to ensure rig operator can see them. - Liaise with principal contractor to ensure designated exclusion zone is provided. Consider installing metal crowd barriers if there are other site workers located close by. A trained and competent Piling Rig Attendant must co-ordinate all rig movements. People wishing to approach or to pass the rig must make eye contact with the machine operator/Piling Rig Attendant. - Augers must be guarded in accordance with the requirements of the Provision and Use of Work Equipment Regulation, 1998 and the FPS Guidance Note. - Where auger gates are required to be opened due to depth of pile being near the maximum pile depth of the rig during CFA piling the piling rig attendant will place barriers around the auger to provide segregation.	1	5	5	Rig operator / supervisor	daily

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19	Exposure to noise.	4	4	16	- Machines must be turned off when not in use. - Piling rig operator and attendant to hearing protection to EN352 with a rating of SNR21	1	4	4	supervisor	Daily
20	Contact with piling rig leading to crush injuries.	4	5	20	- Principal contractor to ensure piling area is segregated from other trades. - Signage to be displayed identifying exclusion zone. - Induction of other workers on site must include not entering piling zone without authority and ensure rig operator is aware of individuals presence (thumbs up and thumbs up back gesture) - Exclusion zone hierarchy 10m from piling rig in line with FPS guidance. Best practice. 5m exclusion zone minimum must be enforced. Pile locations in the corner of buildings for example may also create a unique environment where 10m may not be achievable. - Less than 5m exclusion zone will require a POWRA to be completed by the supervisor.	1	5	5	Principal contractor / Supervisor / rig operator.	Daily
Setting up of concrete pumps and pipes (removed) – refer to TB104 Safe use of Pumps and Agitators										
Extracting auger from the ground										
21	Spoil falling from auger	3	5	15	- During extraction the auger must be cleaned by a mechanical auger cleaner fitted to the rig. - Safety glasses to EN166F must be worn. - Brush attachments shall be changed when worn. - Cleaning by hand is forbidden. - Any spoil that has not been removed by the auger will be removed by rotating the auger only once all operatives are outside the exclusion zone. - Exclusion zone hierarchy 10m from piling rig in line with FPS guidance. Best practice.	1	5	5	Rig operator / supervisor	daily

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					5. 5m exclusion zone minimum must be enforced. Pile locations in the corner of buildings for example may also create a unique environment where 10m may not be achievable. 6. Less than 5m exclusion zone will require a POWRA to be completed by the supervisor Supervisors must ensure this is understood and the correct measures are followed.					
22	Contact with concrete/cement.	4	4	16	- Waterproof gloves, a long-sleeved top and trousers must be always worn whilst working with any cement-based product. Sleeves and trousers must be tucked into the gloves and boots respectively. Suitable footwear must be provided and always worn. If standing in concrete, you must always ensure suitable watertight and chemical resistant wellington boots are worn. - If concrete / grout has soaked into clothing during piling works this must be removed as soon as discovered to keep skin contact minimal, followed by washing the skin contacted. - Begin each day wearing clean clothing and finish each day with a bath or shower. Apply a protective barrier hand cream before each working shift starts. Reapply every time hands are washed. - Eye protection to EN166F must be worn when working with cement-based products. - If cement, concrete or grout gets into the eyes, it must be dealt with immediately by flushing with clean water. Seek immediate medical attention if persistent or severe discomfort is suffered.	1	4	4	Rig operator / supervisor	daily
Lifting Rebar / Dywidag into pile bore.										
23	Rebar / Dywidag section falling.	3	5	15	- Couplers must be central to each inserted bar. - Bars to be tightened with stilsons to secure. - Coupler to be tied with steel fixing wire to prevent rotation.	1	5	5	Rig operator / supervisor	daily

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					- All people must be moved away from lifting area and potential collapse / fall zone / location should the bar fall (E.G not stood beneath its path should it fall) - Lifting operation shall be covered by a lift plan.					
24	Rebar / Dywidag bar falling from rigging.	3	5	15	- Trained slinger signaler A40A to rig the bar for lifting. 2t WLL X 2m EWL duplex sling to be used. All lifting equipment used must be visually checked by trained slinger before use and confirmed the equipment has an in date LOLER certificate. - Webbing sling to be attached via a 2 choke hitch at least 2m from top of bar / beneath debonding foam.	1	5	5	Rig operator / supervisor	daily
Manufacture of steel reinforcement cages on site										
25	General hazards of making cages.	3	4	12	- Steel fixer to be competent with NVQ / CSCS ST0271. - Steel fixer will also hold a slingers qualification CPCS A40A or NPORS N402. - When controlling lifting of cages either a) stand back and stay clear or b) attach tag line to cage to support in positioning. - Steel fixer shall set up the steel fixing area to ensure segregation from moving plant. Use barriers and signage to control access. - Safety glasses to EN166F must be worn.	1	4	4	Steel fixer / supervisor	daily
26	Slips, trips and falls	3	4	12	Steel fixers shall ensure the steel fixing area is kept clean and tidy with fixing wire and used webbing slings placed into waste skips or 1-ton bags to maintain housekeeping.	1	4	4	Steel fixer / supervisor	daily
27	Manual handling	3	3	9	- Steel fixer to have received manual handling awareness training. - Steel fixer to avoid manually handling cages that may cause injury, use 360 tracked excavator to support.	1	3	3	Steel fixer / supervisor	daily
28	Use of inappropriate bolt crops for cutting steel.	3	3	9	Bolt crops to be used for up to 12mm diameter steel. For diameter greater the Stihl saw is to be used. When using bolt crops, the operator is to ensure that the bolt crops are in good condition	1	3	3	Steel fixer / supervisor	daily

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					with straight arms and the cutting jaws are suitable.					
29	Poor design of cages	3	5	15	- All pile reinforcement is to be correctly designed. The designer shall provide details of the position of lifting points for horizontal and vertical lifting from the horizontal to the vertical. - The designer shall consider the bending moment and shear force induced as the cage is lifted from horizontal to vertical. The designer must hold adequate professional indemnity insurance. Further information can be found in the FPS guidance note – the design and lifting of prefabricated and site fabricated reinforcement cages for piling and walling works.	1	5	5	Supervisor / project manager	Pre project
Use of excavator (removed) refer to TB114 Excavator in attendance to piling activities										
Loading and unloading delivery vehicles – all mechanical lifts must be covered by a lift plan										
30	Access to site	3	5	15	- The principal contractor shall ensure that access roads, including, if necessary, public roads are cleared of parked cars before vehicles arrive. - Movement to be controlled by a competent Piling Rig Attendant.	1	5	5	Supervisor /principal contractor site manager	daily
31	Vehicle movement on site	3	5	15	- Movement to be controlled by a competent Traffic marshal supplied by principal contractor. - High-visibility clothing must be worn. - All lorries reversing need to have a traffic marshal.	1	5	5	Supervisor /principal contractor site manager	Daily
32	Crane / Forklift / 360 Telehandler usage	3	5	15	- Before any lifting operations take place, the work area must be assessed by a trained and competent person. - site specific lift plans must be produced prior to any lift commencing. - Trained slinger signaler A40A to sling all loads. - Ground conditions must be assessed for stability. - Loading and unloading must only be carried out in the agreed designated loading/unloading areas. - Exclusion zones may be required and suitable warning signs and barriers are put in place.	1	5	5	Supervisor / plant operator	daily

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					Cabins to be provided with slings to allow slinging from ground level.							
33	Working from the truck bed/trailer Falls from height.	3	4	12	- Supervisor to ensure that if a person is required to work from a truck/trailer, the edge protection must be in place, on the truck/trailer. - Supervisor to ensure adequate steps / access onto the lorry bed are in place before accessing the bed. - Refer to use of step ladder task briefing.	1	4	4	Supervisor / plant operator	daily		
34	Manually moving load around the truck bed. Strain and sprain injuries	3	4	12	- Where possible all loads shall be placed and removed with mechanical plant. - a lift plan must be in place - Where mechanical means are not possible due to the load, the weight of the item must be available. - Operative to be trained in manual handling awareness.	1	4	4	Supervisor / plant operator	daily		
Site clearance of hazards												
35	Puncture wound from a needle stick	3	4	12	- On site (with access for the public.) where needle sticks might reasonably be expected to be found, operatives to raise any observations to the principal contractor, do not handle. - Toolbox talks to be given explaining the hazards of needle sticks and the correct procedure for disposal. - Any person who suffers from a needle stick puncture will be required to seek medical attention.	1	4	4	Supervisor / principal contractor	Daily		
36	Asbestos	3	5	15	- Work is to cease on the discovery of asbestos. The affected area is to be cordoned off. - Work is only to re- commence upon the written instruction with the correct management systems in place to protect the workforce from exposure hazards.	1	5	5	Supervisor / principal contractor Project manager	Daily		
Unloading plant or equipment in the street outside of a site.												
37	Damage to public highway Harm to public	4	5	20	All unloading of plant outside of the site boundary must be assessed for other risks present such as overhead cables, culverts and	1	5	5	Supervisor / principal contractor Project manager	Daily		

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					drains. The principal contractor shall ensure area is fit to unload plant should they instruct it. - Roadway shall be protected with 18mm plywood or heavy-duty rubber matting to prevent track damaging tarmac. - The principal contractor shall provide trained banksmen to control movement of the plant and protection of the public during the operation, any unloading outside of the site boundary should be pre-assessed and contained in the principal contractor's traffic management plan. - Lighting to be provisioned to prevent trips, slips and fall injuries during darker periods.					
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Use of MEWP removed refer to TB107 Use of MEWP

Use of counterbalance forklift trucks and telehandlers removed – refer to dedicated lift plan for safe system of works / risk assessment.

Fuel storage / refueling removed – refer to TB102 Refueling.

Excavator operation removed – refer to dedicated lift plan on site for safe systems of work / risk assessment.

Use of air compressors

38	Moving compressor leading to impact, crushing injury	3	4	12	- Compressor to be placed on firm, level ground. Handbrake is engaged and if necessary, wheels chocked. - Movement to be included in Lift plan for lifting equipment used.	1	4	4	Supervisor Plant operator	Daily
39	Blast of air caused by the air valves not being closed.	3	4	12	- Operator to ensure valves are closed and hoses are connected before starting up. - Use of compressor during blowing down will be covered in TB104 Safe use of concrete pumps and agitators. - Safety glasses to EN166F must be worn.	1	4	4	Supervisor operator	Daily
40	Hose disconnecting striking person.	3	4	12	Whip checks to be fitted to all connections in the airline. Air compressors to be switched off and stored air released before joints are disconnected, end of line remote from compressor must be attached to equipment to	1	4	4	Supervisor operator	Daily

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					be used whilst compressor is running. Air must only be turned off at valve. Ensure non-essential personnel are kept away from our work area wherever possible.					
41	Air compressor usage leads to slip hazards. Skin contact, fumes, fire and damage, Noise.	4	3	12	- the operator shall carry out daily pre-user checks. - All spillages to be immediately cleared up. Drip tray to be placed underneath compressor. - People handling fuel must wear rubber gloves and eye protection. - Hot refueling is prohibited, refueling of plant and equipment must only take place when made dead "switched off" and let the engine cool before re-fueling. - Compressor to be positioned in a well-ventilated area. The exhaust should be pointed away from any office, mess room or stores units. If it is necessary to work in an area that is not well ventilated, fume extraction measures are to be provided. - Operatives must wear hearing protection to EN352 with a rating of SNR21.	1	3	3	Supervisor operator	Daily
Use of Dumper trucks										
42	Competency, Loading & movement of dumper giving.	4	4	16	- Only trained and competent people to operate dumpers. (CP A09). - Dumper must be fitted with safety belt which is to be worn while the dumper is moving. Never operate the controls unless seated on the machine. - Keys must always be removed from plant when the operator is away from the machine. - The machine operator must ensure 360-degree vision is always available. - Flashing beacon must always be switched on whilst plant in use. - Consider wet brakes may not work as well as dry brakes. A trained Piling Rig Attendant may be required to supervise dumper movements. - Always adhere to site traffic management plan. - The dumper must never be used on gradients which are too steep. The dumper must travel on	1	4	4	Supervisor Plant operator	Daily

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					slopes with the load facing uphill. Maximum gradient 20%. Low gear to be engaged when traveling down slopes.					
					Tipping should only be done on flat ground.					
43	Failure of working parts of dumper. Failure of brakes, cuts to tires, insufficient tread or incorrect tire pressures	4	4	16	- Dumper must be in good working order before being used. - Supervisor to inspect machine on delivery. - Operator to inspect the machine daily before use and to carry out routine servicing in accordance with operator's manual. - Daily inspections must be carried out and recorded on the weekly plant return sheet. - Supervisor to arrange for faults identified to be rectified or for the dumper to be exchanged. - Operators check tyre pressure if there is doubt whether the pressure is correct. - Supervisor to carry compressor attachments to allow the inflation of tyre on site. - If the tyre is damaged the tyre must be repaired or replaced immediately.	1	4	4	Supervisor Plant operator	Daily
44	overloading, spilling load, collision with other plant	4	4	16	- Driver switch off engine apply brake and to dismount from dumpers before loading. - Driver to ensure that during loading other people stand back. - Load to be applied evenly into dumper skips. Load in skip not to exceed dumper capacity. Loads do not impair vision.	1	4	4	Supervisor Plant operator	Daily
45	Exposure to dust, fuel & greases.	4	3	12	- Dumper to be dismounted prior to filling and operator move away from plant while loading occurs. - Speeds to be kept down. - Operating speeds of dumper during use on site to be supervised. Dust to be suppressed by Principal contractor. If the dust cloud becomes dangerous or is hard to control, then the dumper work must be stopped until the principal contractor has solved the problem. - Ensure any fuel stored is away from a direct heat source within an appropriate bowser or fuel can. All refueling must only be carried out when the	1	3	3	Supervisor Plant operator	Daily

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					item of plant is switched off. Appropriate fire extinguishers must be close by to any item of plant being refueled. • Always ensure the correct PPE is being worn. i.e. rubber Gloves resistant to oils and greases, • Overalls to prevent skin contact. • Safety glasses to EN166F must be worn. • Hearing protection to EN352 with a rating of SNR21.					
Concrete breakers removed – if required then individual assessment required- discuss with Project manager / STEQ team.										
Concrete pumping removed – refer to TB104 Safe use of Concrete pumps and Agitators.										
Abrasive wheels & cut off saw (Stihl saw) removed – TB108 Use of disc cutter.										
Maintenance & inspection of plant – removed – refer to TB107 Use of MEWP, relevant COSHH assessments etc.										
Welding & hot works removed – refer to TB103 Welding, Cutting & Burning operations.										

Where Residual Risk = Further Review (yellow) – revisit controls and check if risk has been reduced SFAIRP. If this is the case the task can continued as per risk assessment.
 Hierarchy of Risk Reduction – a) Elimination, b) Substitution, c) Engineering Controls, d) Signage / Warnings and / or Administrative Controls, e) PPE

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