



Formation Design and Build Ltd

Remington Road

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Prepared For: Formation Design and Build Ltd

Unit 1

38 Wembley Hill Road

Wembley

HA9 8FJ

Site Remington Road

Address: Haringey

N15 6SS

OPERATION AND MAINTENANCE MANUAL

1. Overview of Works

This document contains operation and maintenance information for the 25mm Alumitex Venetian Blinds supplied and installed to Remington Road.

2. Project Contact Information

Name	Title / Responsibilities on this Project	Email Address
Tom O'Loughlin	Director & Project Manager	tom@capricorncontracts.com
Hannah Lancaster	Project Manager	hannah@capricorncontracts.com
Stephen Gascoyne	Commercial Sales Manager	stephen@capricorncontracts.com

3. Equipment / Product Schedule

Product Code	Product Description	Location/s
A300	25mm Alumitex Venetian Blinds	Throughout

4. Manufacturers Literature

Appendix	Document Description	Related Product
1	Product Technical Specification Datasheet	A300

5. Drawings

Appendix	Document Description
2	Marked Up Drawing of Blind Locations and References

6. Maintenance & Cleaning

Item	Detail
Hardware	All system components are manufactured using aluminium, treated steel and plastic. They do not present any corrosion problems in normal environments. The system does not require any ongoing maintenance in normal operating conditions.
Fabric	Fabric is wipe-clean. Do not soak, clean by gently wiping with a sponge.

7. Warranty

All our systems come supplied with a 12 month warranty as standard. This covers any issues that arise deemed to be due to a fault with the system, hardware or installation. This does not cover damage through mis-use or accidental damage.
The warranty is limited to the repair or replacement of defective parts or components, and commences from the date of installation.

25MM ALUMINIUM VENETIANS SPECIFICATION

SLAT WIDTH	THICKNESS
25mm	21 MICRONS

LIST OF COLOURS

COLOUR	HEADRAIL/ BOTTOM BAR	CORD LADDER
9411 (R)	Mocca	Mocca
9412 (R)	Gravel	Aluminium
Aluminium (M)	Aluminium	Aluminium
Aluminium Filtra (R)	Aluminium	Aluminium
Apache (M)	Apache	Mocca
Aqua (M)	Aqua	Lilac
Armada (M)	Armada	Black
Atmosphere (M)	Atmosphere	Vapour
Atomic (M)	Energy	Energy
Beige (M)	Beige	Beige
Beryl (R)	Majestic	Majestic
Black (M)	Sonar	Black
Black Filtra (R)	Sonar	Black
Bondi (M)	Bondi	Navy
Boutique (R)	Flint	Flint
Brushed Aluminium (R)	Aluminium	Aluminium
Brushed Linen (R)	Clarity	Cream
Brushed Sand (R)	Melodi	Cream
Candyfloss (M)	Candyfloss	Candyfloss
Canton (R)	Tahiti	Tahiti
Cerise (M)	Cerise	Cerise
Citrine (M)	Citrine	Citrine
Clarity (M)	Clarity	Melodi
Cool Grey (R)	Umbra	Zircon
Coral (M)	Coral	Coral
Cream (M)	Melody	Cream
Cream Filtra (R)	Pasadena	Cream
Drama (R)	Primary Red	Primary Red
Dream (M)	Dream	Dream
Ebon (M)	Ebon	Soul
Echo (R)	Clarity	Cream
Electra Blue (R)	Dream	Atlantis
Electra Gold (R)	Midas	Electra Gold
Emerald (M)	Emerald	Emerald
Energy (M)	Energy	Energy
Estrella Abyss (R)	Aluminium	Aluminium
Estrella Axis (R)	Aluminium	Aluminium
Estrella Lyra (M)	Estrella Lyra	Estrella Lyra
Flame (M)	Flame	Flame
Flint (M)	Flint	Shadow Grey
Galleria (R)	Vapour	Vapour
Glam (R)	Glam	Latte
Gloss (M)	Vapour	White

25MM ALUMINIUM VENETIANS SPECIFICATION

COLOUR	HEADRAIL/ BOTTOM BAR	CORD LADDER
Glow (M)	Glow	Yellow
Graphite (R)	Onyx	Black
Gravel (M)	Gravel	Aluminium
Grey Filtra (R)	Shadow Grey	Aluminium
Hunter (M)	Hunter	Hunter
Ivory (M)	Clarity	Cream
Jazz (M)	Jazz	Terracotta
Latino (M)	Latino	Teracotta
Lilac (M)	Lilac	Lilac
Litra Coca (R)	Flint	Flint
Litra Fawn (R)	Melodi	Cream
Litra Putty (R)	Beige	Lusso
Lusso (R)	Clarity	Melodi
Luster (R)	Glam	Latte
Lyra (M)	Vela	Vela
Majestic (M)	Puple	Purple
Matt (M)	Vapour	Vapour
Melodi (M)	Melodi	Melodi
Merle (R)	Onyx	Black
Mink (M)	Mink	Mirano
Mintz (M)	Mintz	Mintz
Mirano (M)	Mirano	Mirano
Mocca (M)	Mocca	Mocca
Mono Biscuit (R)	Clarity	Melodi
Mono Mud (R)	Flint	Flint
Mono Naco (R)	Nomad	Shadow Grey
Mono truffle (R)	Beige	Latte
Navy (M)	Navy	Navy
Nomad (R)	Nomad	Shadow Grey
Novella (R)	Sonar	Black
Ocean (M)	Ocean	Atlantis
Onyx (M)	Onyx	Black
Opal (M)	Opal	Vela
Orion (M)	Soul	Soul
Pasadena (M)	Pasadena	Ivory
Pastel Blue (M)	Pastel Blue	Pastel Blue
Peral (M)	Pearl	Vapour
Persia (M)	Persia	Persia
Pistachio (R)	Vela	Ivory
Porcelain (M)	Porcelain	Vapour
Powder Green (M)	Powder Green	Powder Green
Primary Red (M)	Primary Red	Primary Red
Pulse (M)	Pulse	Terracotta
Quartz Blue (R)	Aluminium	Aluminium
Quartz Red (R)	Aluminium	Aluminium
Rapture Glisten (R)	Aluminium	Aluminium
Rapture Rebel (R)	Sonar	Black
Rapture Sonic (R)	Soul	Soul
Reef (M)	Reef	Reef

25MM ALUMINIUM VENETIANS SPECIFICATION

COLOUR	HEADRAIL/ BOTTOM BAR	CORD LADDER
Shadow Grey (M)	Shadow Grey	Shadow Grey
Shelby (M)	Shelby	Shelby
Sky (M)	Bondi	Navy
Sonar (M)	Sonar	Black
Soul (M)	Soul	Soul
Spirit (R)	Vela	White
Steel Filtra (R)	Aluminium	Aluminium
Tahiti (M)	Tahiti	Tahiti
Titanium (R)	Aluminium	Aluminium
Tropic (M)	Tropic	Tropic
Truth (R)	Vapour	Vapour
Umbra (M)	Umbra	Zircon
Vanilla (M)	Melodi	Melodi
Vapour (M)	Vapour	Vapour
Vela (M)	Vela	Vela
Vibe Cool Blue (R)	Pastel blue	Pastel Blue
Vibe Grey (R)	Atmosphere	Vapour
Vibe Nude (R)	Vibe Nude	Shadow Grey
Vibe Silver (R)	Aluminium	Aluminium
Vibe Trance (R)	Sonar	Black
Vibe Yellow (R)	Yellow	Yellow
Vitale (R)	Noamd	Aluminium
White Filtra (R)	Vapour	White
Woodline 9401 (M)	9401	Electra Gold
Woodline 9403 (M)	9403	Terracotta
Woodline 9404 (M)	9404	mirano
Woodline 9405 (M)	9405	Latte
Woodline 9406 (M)	9406	Electra Gold
Woodline 9407 (M)	9407	Terracotta
Woodline 9408 (M)	9408	Mocca
Woodline 9409 (M)	9405	Latte
Woodline 9410 (R)	Vapour	White
Yellow (M)	Yellow	Yellow
Zephyr (R)	Melodi	Melodi
Zircon (R)	Soul	Soul
Zora Barley (R)	Clarity	Cream
Zora Coco (R)	Vibe Nude	Flint
Zora Haze (R)	Beige	Beige

COLOUR COORDINATION

- Head rail and bottom bars are colour co-ordinated.
- Blinds manufactured with slats marked 'M' will have colour matching head rail, bottom bar and cords/ladders.
- Blinds manufactured with slats marked 'R' will have the nearest available colour for head rail and bottom rail.
- Standard Tassel: Clear plastic.

MIXED SLAT FINISHES

- Alumitex® is available with a mixed slat finish.
- Surcharge for mixed slats - £7.80
- A waiver must be signed for non-standard requests

DIMENSIONS

HEAD RAIL SIZE	BOTTOM RAIL SIZE
24mm x 25mm	11mm x 25mm

MINIMUM WIDTH	MAXIMUM WIDTH
210mm	4000mm

**Recommended maximum drop 3050mm*

MINIMUM DROP	MAXIMUM DROP
120mm	4000mm

**Recommended maximum drop 3050mm*

CONTROLS

RAISE CONTROL	Right hand side (standard)
TILT CONTROL	Left hand side (standard)
TILT OPTIONS	Clear wand

Raise and tilt control can be placed on the opposite side or same side (size restrictions apply)



BRACKETS

- Aluminium venetian blinds come with installation brackets (standard)
- Standard: Top fix/ Face fix
- Optional: End Fix / Extension

STANDARD	Top fix/ Face fix
OPTIONAL	End Fix / Extension



Hold down brackets available - £1.04 per blind

STACKING HEIGHT

The stacking height of a blind refers to the measurement from top to bottom when the blind is fully pulled up. These stacking heights should be treated as advice only. There is a slight variance in the slat thickness and in how the slats pack with the ladder therefore each individual blind will be different.

BLIND DROP (MM)	NO. OF SLATS
500	55
750	60
1000	70
1250	75
1500	85
1750	90
2000	100
2250	105
2500	110
2750	120
3000	125
3250	135
3500	140



CHILD SAFETY

All Alumitex® venetians are child safe compliant. All blinds come with a breakaway safety tassel, cord stop rings and 2-piece cleat.

The safety cleat is used to wrap the cord around to keep out of children's reach.

CORD LENGTHS AND INSTALLATION HEIGHTS

- If the installation height is known, the distance from the floor to bottom of pull cords shall be at least 1.5m.
- If the installation height is not known but the drop of the blind is less than 2.5m, the length of the pull cords shall be less than 1m.
- If the installation height is not known but the drop of the blind is more than 2.5m, the length of pull cords shall be less than drop of the blind minus 1.5m.

BLIND TYPE	MINIMUM CONTROL LENGTH (MM)	DEDUCTION MADE WHEN INSTALLATION HEIGHT PROVIDED (MM)	MINIMUM INSTALLATION HEIGHT (MM)
25mm Aluminium	150	1500	2000

For example: For a 25mm Aluminium blind which has an installation height of 3000mm the controls will be 1500mm. Note the wand will be made to the same size as the cords.

Aluminium blinds are produced within a tolerance of +/-3mm width and +/-5mm drop

35/50MM ALUMINIUM VENETIANS SPECIFICATION

SLAT SIZE: 35/ 50MM
Aluminium (M)
Black (M)
Grey (R)
Magnolia (R)
White (M)
Perforated Aluminium (M)
Perforated Black (M)
Perforated Grey (R)
Perforated Magnolia (R)
Perforated White (R)

- Head rail and bottom bars are colour co-ordinated.
- Blinds manufactured with slats marked 'M' will have colour matching head rail, bottom bar and cords/ladders.
- Blinds manufactured with slats marked 'R' will have the nearest available colour for head rail and bottom rail.
- Wood valance is available with 35/50mm aluminium venetian. These blinds will be finished with colour co-ordinating Timberlux wood tassels.

WOOD VALANCE

SLAT SIZE	WOOD VALANCE
35mm	50mm
50mm	65mm

35/50mm blinds that are sent on Timberlux® headrails are dispatched with Timberlux® box brackets as standard. Timberlux® swivel brackets and extension brackets are available.

TAPES

SLAT SIZE	TAPE
35mm	25mm
50mm	38mm

Tape options available from the Timberlux® Collection.

Hold down brackets available - £1.04 per blind

Standard Tassel: Clear Plastic

Optional Tassel: Chrome, Mat Nickel, Brushed Brass or Black in Bullet, Bell or Cylinder - £3.18 surcharge

CONTROLS

	STANDARD	OPTIONAL
RAISE CONTROL	Right hand side	Left hand side
TILT CONTROL	Left hand side	Right hand side
TILT OPTIONS	Cords (All Sizes)	N/A

BRACKETS

- Aluminium venetian blinds come with box brackets with centre supports depending on width. These can be face/ side/ top fixed.
- End fix, Swivel and Extension Swivel brackets are also available.
- Hold down brackets available - £1.04 per blind

CHILD SAFETY

All Alumitex venetians are child safe compliant. All blinds 35mm/50mm blinds come with a Breakaway Cord Condenser & 2 Piece Safety Cleat

The cord condenser is designed to consolidate the pull cords into one string and to break-away, stopping any loops from forming. The safety cleat is used to wrap the cord around to keep out of children's reach.

CORD LENGTHS AND INSTALLATION HEIGHTS

- If the installation height is known, the distance from the floor to bottom of pull cords shall be at least 1.5m.
- If the installation height is not known but the drop of the blind is less than 2.5m, the length of the pull cords shall be less than 1m
- If the installation height is not known but the drop of the blind is more than 2.5m, the length of pull cords shall be less than drop of the blind minus 1.5m.

BLIND TYPE	MINIMUM CONTROL LENGTH (MM)	DEDUCTION MADE WHEN INSTALLATION HEIGHT PROVIDED (MM)	MINIMUM INSTALLATION HEIGHT (MM)
35/50mm Aluminium	275	1500	2000

For example: For a 35/50mm Aluminium blind which has an installation height of 3000mm the controls will be 1500mm. Note the wand will be made to the same size as the cords.

ALUMITEX® MOTORISATION - 25MM

MOTORISATION OPTIONS
Tilt and Lift 25 with Standard Battery
Tilt and Lift 25 with Mains Power

ADDITIONAL SOMFY OPTIONS
Rechargeable Battery Option*
Dual Battery Wand
12v AC/DC Power Supply
AC Battery Wall Charger
Smooove Wall Switch
Solar pack
Chronis Comfort Timer Option

REMOTE CONTROL OPTIONS
Telis 1 Pure Remote Control
Telis 1 Modulis Remote Control
Telis 4 Modulis Remote Control

****Rechargeable battery option comes with 10 x rechargeable batteries. For optimum control - Telis 1 or Telis 4 modular remote control is recommended.**

ALUMITEX® MOTORISATION - 50MM

MOTORISATION OPTIONS
Somfy Tilt 50 RTS
Somfy Sonesse 40 RTS RTS*-6/12 / RTS*-9/12
Somfy Sonesse 40 RTS WT*-6/12 / WT*-9/13
Brel - MTE50
Brel - MLE35

*RTS - Radio controlled motor

*WT - Hard wired motor

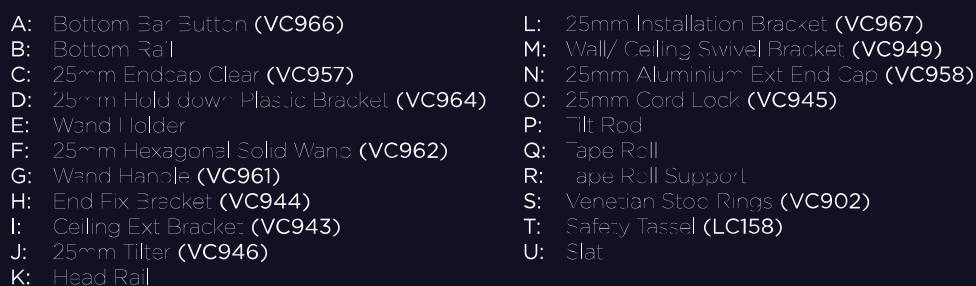
REMOTE CONTROL OPTIONS
Telis 1 Pure Remote Control
Telis 1 Modulis Remote Control
Telis 4 Modulis Remote Control

**** Rechargeable battery option comes with 10 x rechargeable batteries. For optimum control - Telis 1 or Telis 4 modular remote control is recommended.**

BRACKETS FOR MOTORISATION

- End fix brackets are standard. Top fix brackets not suitable for tilt and lift motors, only for tilt-only motors. (50mm only)

25MM ALUMINIUM VENETIANS





ALUMITEX